

- Intergrated Controller
- Position Table
- Closed Loop System
- No Gain Tuning / No Hunting
- High Resolution / Fast Response



Plus-R



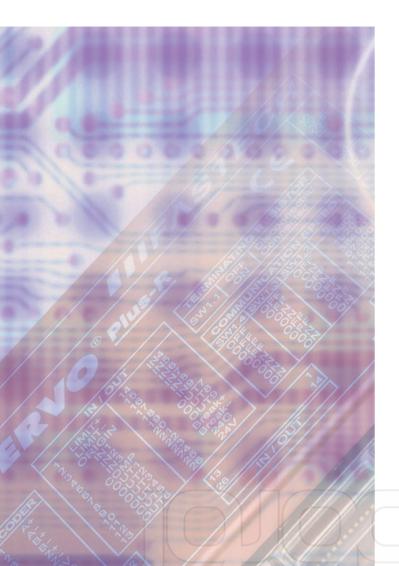




FASTECH



Closed Loop Stepping System with Network based Motion Controller



Position Table Function

Position Table can be used for motion control by digital input and output signals of host controller

You can operate the motor directly by sending the position table number, start/stop, origin search PI C

and other digital input values from a PLC. The PLC can monitor the In-position, origin search, moving/stop, servo ready and other digital output signals from a drive. A maximum of 256 positioning points

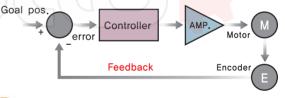
can be set from PLC.

3



Closed Loop System

Ezi-SERVO® is an innovative closed loop stepping motor and controller that utilizes a high-resolution motor mounted encoder to constantly monitor the motor shaft position. The encoder feedback feature allows the Ezi-SERVO[®] to update the current motor shaft position information every 25 micro seconds. This allows the Ezi-SERVO® drive to compensate for the loss of position, ensuring accurate positioning. For example, due to a sudden load change, a conventional stepper motor and drive could lose a step creating a positioning error and a great deal of cost to the end user!

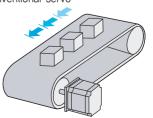


FASTECH Ezi-SERVO Plus-R

No Gain Tuning

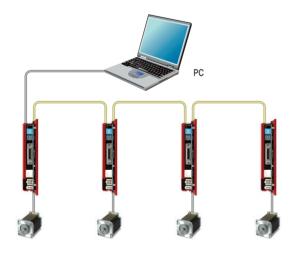
Conventional servo systems, to ensure machine performance, smoothness, positional error and low servo noise, require the adjustment of its servo's gains as an initial crucial step. Even systems that employ auto-tuning require manual tweaking after the system is installed, especially if more that one axis are interdependent. Ezi-SERVO® employs the best characteristics of stepper and closed loop motion controls and algorithms to eliminate the need of tedious gain tuning required for conventional closed loop servo systems. This means that Ezi-SERVO® is optimized for the application and ready to work right out of the box! The Ezi-SERVO[®] system employs the unique characteristics of the closed loop stepping motor control, eliminating these cumbersome steps and giving the engineer a high performance servo system without wasting setup time. Ezi-SERVO® is especially well suited for low stiffness loads (for example, a belt and pulley system) that some-time require conventional servo

systems to inertia match with the added expense and bulk of a gearbox. Ezi-SERVO[®] also performs exceptionally, even under heavy loads and high speeds!



Network Based Motion Control

A maximum of 16 axis can be operated from a PC through RS-485 communications. All of the Motion conditions are set through the network and saved in Flash ROM as a parameter. Motion Library(DLL) is provided for programming under Windows 2000/XP.





5

Traditional servo motor drives overshoot their position and try to correct by overshooting the opposite direction, especially in high gain applications. This is called null hunt and is especially prevalent in systems that the break away or static friction is significantly higher than the running friction. The cure is lowering the gain, which affects accuracy or using Ezi–SERVO[®] Motion Control System! Ezi–SERVO[®] utilizes the unique characteristics of stepping motors and locks itself into the desired target position, eliminating Null Hunt. This feature is especially useful in applications such as nanotech manufacturing, semiconductor fabrication, vision systems and ink jet printing in which system oscillation and vibration could be a problem.





Ezi-SERVO

CW

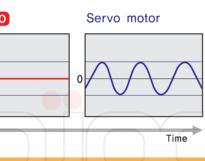
+ puls

- puls

CCW

6

0

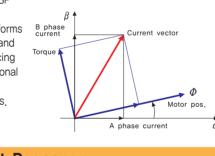


Ezi-SERVO[®] is a high-precision servo drive, using a highresolution encoder with 32,000 pulses/revolution.

Smooth and Accurate

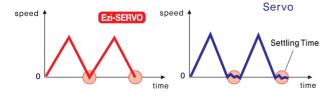
Unlike a conventional Microstep drive, the on-board high performance DSP

(Digital Signal Processor) performs vector control and filtering, producing a smooth rotational control with minimum ripples.



Fast Response

Similar to conventional stepping motors, Ezi–SERVO[®] instantly synchronizes with command pulses providing fast positional response. Ezi–SERVO[®] is the optimum choice when zero–speed stability and rapid motions within a short distance are required, Traditional servo motor systems have a natural delay between the commanding input signals and the resul–tant motion because of the constant monitoring of the current position, necessitating in a waiting time until it settles, called settling time.



8 High Resolution

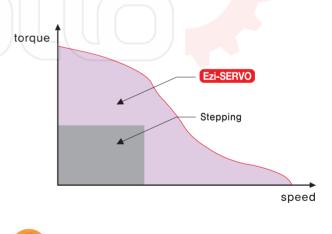
The unit of the position command can be divided precisely. (Max, 32,000 pulses/revolution)



9 High

High Torque

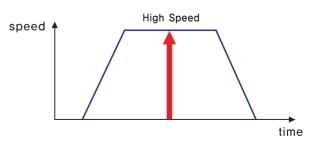
Compared with common step motors and drives, Ezi-SERVO[®] motion control systems can maintain a high torque state over relatively long period of time. This means that Ezi-SERVO continuously operates without loss of position under 100% of the load. Unlike conventional Microstep drives, Ezi-SERVO[®] exploits continuous high-torque operation during high-speed motion due to its innovative optimum current phase control.



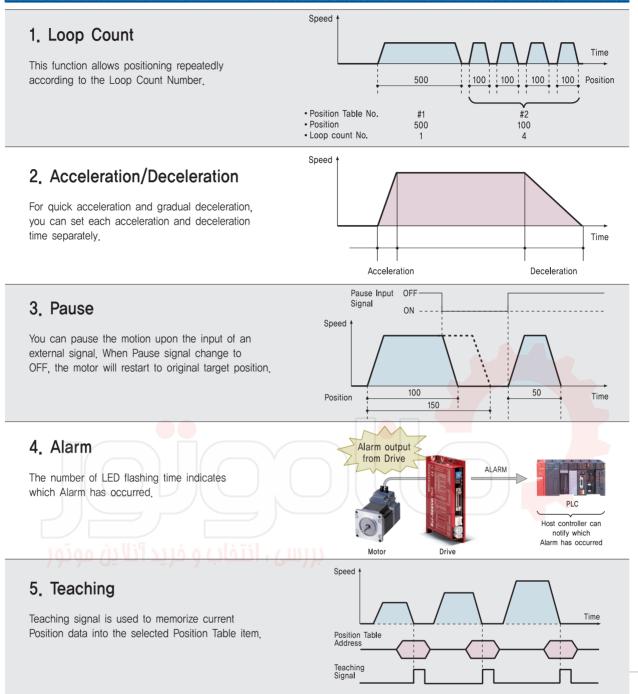
High Speed

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The Ezi–SERVO[®] functions well at high speed without the loss of Synchronism or positioning error. Ezi–SERVO[®]'s ability of continuous monitoring of current position enables the stepping motor to generate high–torque, even under a 100% load condition.



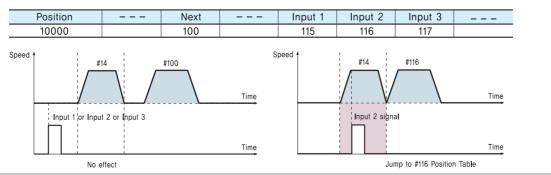
Features of Motion Controller



6. Jump

Within one Position Table, you can select various Position Table numbers that you want to jump. With three external input signal during movement, the next jump Position Table number can be select.

♦ Position Table #14



-SERVO-PR-42S-A-	Unit Part Number	Motor Model Number	Drive Model Number
	Ezi-SERVO-PR-20M-F	EzM-20M-F	EzS-NDR-20M-F
	Ezi-SERVO-PR-20L-F	EzM-20L-F	EzS-NDR-20L-F
Closed Loop	Ezi-SERVO-PR-28S-D	EzM-28S-D	EzS-NDR-28S-D
ing System Name	Ezi-SERVO-PR-28M-D	EzM-28M-D	EzS-NDR-28M-D
	Ezi-SERVO-PR-28L-D	EzM-28L-D	EzS-NDR-28L-D
munication Type	Ezi-SERVO-PR-42S-A	EzM-42S-A	EzS-NDR-42S-A
Indification Type	Ezi-SERVO-PR-42S-B	EzM-42S-B	EzS-NDR-42S-B
PR : RS-485	Ezi-SERVO-PR-42S-C	EzM-42S-C	EzS-NDR-42S-C
	Ezi-SERVO-PR-42M-A	EzM-42M-A	EzS-NDR-42M-A
	Ezi-SERVO-PR-42M-B	EzM-42M-B	EzS-NDR-42M-B
r Flange Size	Ezi-SERVO-PR-42M-C	EzM-42M-C	EzS-NDR-42M-C
20:20mm	Ezi-SERVO-PR-42L-A	EzM-42L-A	EzS-NDR-42L-A
28:28mm	Ezi-SERVO-PR-42L-B	EzM-42L-B	EzS-NDR-42L-B
l2 : 42mm	Ezi-SERVO-PR-42L-C	EzM-42L-C	EzS-NDR-42L-C
56 : 56mm	Ezi-SERVO-PR-42XL-A	EzM-42XL-A	EzS-NDR-42XL-A
	Ezi-SERVO-PR-42XL-B	EzM-42XL-B	EzS-NDR-42XL-B
: 60mm	Ezi-SERVO-PR-42XL-C	EzM-42XL-C	EzS-NDR-42XL-C
6:86mm	Ezi-SERVO-PR-56S-A	EzM-56S-A	EzS-NDR-56S-A
	Ezi-SERVO-PR-56S-B	EzM-56S-B	EzS-NDR-56S-B
tor Length	Ezi-SERVO-PR-56S-C	EzM-56S-C	EzS-NDR-56S-C
	Ezi-SERVO-PR-56M-A	EzM-56M-A	EzS-NDR-56M-A
O'r ala	Ezi-SERVO-PR-56M-B	EzM-56M-B	EzS-NDR-56M-B
Single	Ezi-SERVO-PR-56M-C	EzM-56M-C	EzS-NDR-56M-C
: Middle	Ezi-SERVO-PR-56L-A	EzM-56L-A	EzS-NDR-56L-A
Large	Ezi-SERVO-PR-56L-B	EzM-56L-B	EzS-NDR-56L-B
: Extra Large	Ezi-SERVO-PR-56L-C	EzM-56L-C	EzS-NDR-56L-C
	Ezi-SERVO-PR-60S-A	EzM-60S-A	EzS-NDR-60S-A
	Ezi-SERVO-PR-60S-B	EzM-60S-B	EzS-NDR-60S-B
der Resolution	Ezi-SERVO-PR-60S-C	EzM-60S-C	EzS-NDR-60S-C
	Ezi-SERVO-PR-60M-A	EzM-60M-A	EzS-NDR-60M-A
	Ezi-SERVO-PR-60M-B	EzM-60M-B	EzS-NDR-60M-B
10,000/Rev.	Ezi-SERVO-PR-60M-C	EzM-60M-C	Ez <mark>S-NDR</mark> -60M-C
20,000/Rev.	Ezi-SERVO-PR-60L-A	EzM-60L-A	E <mark>zS-NDR-6</mark> 0L-A
32,000/Rev.	Ezi-SERVO-PR-60L-B	EzM-60L-B	EzS-NDR-60L-B
16,000/Rev.	Ezi-SERVO-PR-60L-C	EzM-60L-C	EzS-NDR-60L-C
4,000/Rev.	Ezi-SERVO-PR-86M-A	EzM-86M-A	EzS-NDR-86M-A
4,000/10ev.	Ezi-SERVO-PR-86L-A	EzM-86L-A	EzS-NDR-86L-A
	Ezi-SERVO-PR-86XL-A	EzM-86XL-A	EzS-NDR-86XL-A

• Advantages over Open-loop Control Stepping Drive

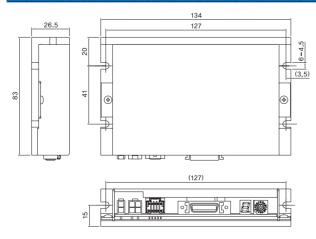
- 1. Reliable positioning without loss of synchronism.
- 2. Holding stable position and automatically recovering to the original position even after experiencing positioning error due to external forces, such as mechanical vibration or vertical positional holding.
- 3. Ezi-SERVO[®] utilizes100% of the full range of rated motor torque, contrary to a conventional open-loop stepping driver that can use up to 50% of the rated motor torque due to the loss of synchronism.
- 4. Capability to operate at high speed due to load-dependant current control, open-loop stepper drivers use a constant current control at all speed ranges without considering load variations.

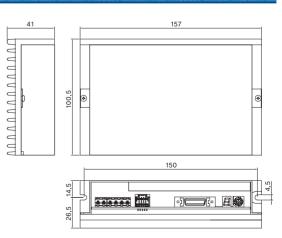
Advantages over Servo Motor Controller

- 1. No gain tuning (Automatic adjustment of gain in response to a load change.)
- 2. Maintains the stable holding position without oscillation after completing positioning.
- 3. Fast positioning due to the independent control by on-board DSP.
- 4. Continuous operation during rapid short-stroke movement due to instantaneous positioning.

• 3	Specificat	ions					
Motor Model		EzM-20 series	EzM-28 series	EzM-42 series	EzM-56 series	EzM-60 series	EzM-86 series
C	river Model	EzS-NDR-20 series	EzS-NDR-28 series	EzS-NDR-42 series	EzS-NDR-56 series	EzS-NDR-60 series	EzS-NDR-86 series
Ir	nput Voltage	24VDC ±10%	24VDC ±10%	24VDC ±10%	24VDC ±10%	24VDC ±10%	40~70VDC
Co	ontrol Method	Closed loop cor	ntrol with 32bit DS	P			
Mu	Iti Axes Drive	Maximum 16 axe	es through Daisy-	Chain			
P	osition Table	256 motion com	mand steps(Conti	nuous, Wait, Loop,	Jump and Extern	al start etc.)	
Curre	ent Consumption	Max 500mA (Ex	cept motor curren	t)			
bu	Ambient Temperature	In Use : 0∼55°(In Storage : -20					
Operating Condition	Humidity		% (Non-condensii ~90% (Non-conde	0,			
	Vib. Resist.	0.5G					
	Rotation Speed	0~3000rpm					
ſ	Resolution(P/R) 4000/Rev. Encoder model : 500, 1000, 1600, 2000, 3600, 5000, 6400, 7200, 10000 10000/Rev. Encoder model : 500, 1000, 1600, 2000, 3600, 5000, 6400, 7200, 10000 16000/Rev. Encoder model : 500, 1000, 1600, 2000, 3600, 5000, 6400, 7200, 10000, 1600 20000/Rev. Encoder model : 500, 1000, 1600, 2000, 3600, 5000, 6400, 7200, 10000, 1600 32000/Rev. Encoder model : 500, 1000, 1600, 2000, 3600, 5000, 6400, 7200, 10000, 2000 32000/Rev. Encoder model : 500, 1000, 1600, 2000, 3600, 5000, 6400, 7200, 10000, 2000						20000
Function	Protection Functions	Over regenerate	d voltage, Motor	n tracking error, C connect error, Enc M error, Input volta	oder connect erro	r, Motor voltage e	rror,
	LED Display	Power status, A	larm status, In-Po	sition status, Serve	o On status		
	In-Position Selection	0~15(Selectable	by parameter)				
	Position Gain Selection	0~15(Selectable	e by parameter)				
	Rotational Direction	CW / CCW (Sel	ectable by parame	eter)			
Signal	Input Signal	3 dedicated inp	ut (LIMIT+, LIMIT-	-, ORIGIN), 9 progr	rammable input (p	hotocoupler)	
s o/i	Output Signal	1 dedicated out	put (Compare Out), 9 programmable	output (photocou	pler)	
Co	Interface		rial communication eed : 9,6II~921,6				
Po	sition Control		de/Absolute mode 134,217,727 to +13	4,217,727[pulse], 0	perating speed :	Max. 500[kpps]	
Re	turn to Origin	Origin Sensor, Z	Z phase, ±Limit s	ensor, Torgue			
	GUI	User Interface F	Program within Wir	ndows			
	Software	Motion Library (DLL) for windows	2000/XP			

• Drive Dimension [mm]

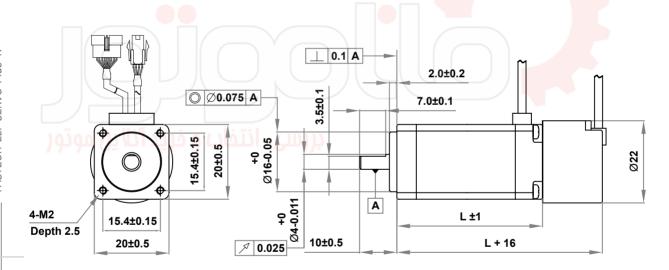


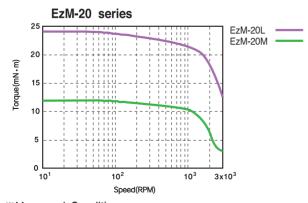


*Only for 86mm motor drive (EzS-NDR-86 series)

MODEL	UNIT	EzM-20M-F	EzM-20L-F		
DRIVE METHOD			BI–POLAR	BI–POLAR	
NUMBER OF PHASES			2	2	
VOLTAGE		VDC	2.9	2.25	
CURRENT per PHASE		А	0.5	0.5	
RESISTANCE per PHASE		Ohm	5.8	5.5	
INDUCTANCE per PHASE		mH	2.5	5	
HOLDING TORQUE		N·m	0.018	0.03	
ROTOR INERTIA		g·cm²	2.5	3.3	
WEIGHTS		g	50	80	
LENGTH (L)		mm	28	38	
ALLOWABLE OVERHUNG LOAD	3mm	N	18	18	
(DISTANCE FROM END OF SHAFT)	8mm	IN	30	30	
ALLOWABLE THRUST LOAD		Ν	Lower than motor weight		
INSULATION RESISTANCE		MOhm	100min. (at 500VDC)		
INSULATION CLASS			CLASS E	3 (130°C)	
OPERATING TEMPERATURE		Ĵ	0 to	55	

Motor Dimension [mm] and Torque Characteristics



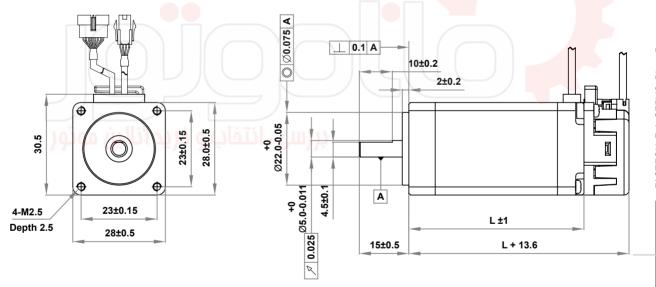


*Measured Condition

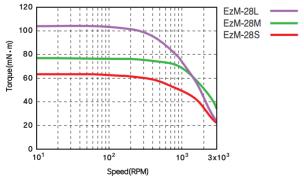
Motor Voltage = 24VDC Motor Current = Rated Current (Refer to Motor Specification) Drive = Ezi-SERVO-Plus R

MODE	L	UNIT	EzM-28S-D	EzM-28M-D	EzM-28L-D	
DRIVE METHOD			BI–POLAR	BI–POLAR	BI–POLAR	
NUMBER OF PHASE	S		2	2	2	
VOLTAGE		VDC	3.04	3.04	3.42	
CURRENT per PHAS	SE .	А	0.95	0.95	0.95	
RESISTANCE per PH	IASE	Ohm	3.2	3.2	3.6	
INDUCTANCE per Pl	HASE	mH	2	5	5.8	
HOLDING TORQUE		N·m	0.07	0.12	0.14	
ROTOR INERTIA	ROTOR INERTIA		9	13	18	
WEIGHTS	WEIGHTS		110	140	200	
LENGTH (L)		mm	32	45	52	
ALLOWABLE	3mm		30	30	30	
OVERHUNG LOAD	8mm	N	38	38	38	
(DISTANCE FROM	13mm	IN	53	53	53	
END OF SHAFT)	END OF SHAFT) 18mm		84	84	84	
ALLOWABLE THRUST	LOAD	N	Lower than motor weight			
INSULATION RESIST	ON RESISTANCE MOhm 100min. (at 500VDC)					
INSULATION CLASS			CLASS B (130°C)			
OPERATING TEMPER	ATURE	°C		0 to 55		

• Motor Dimension [mm] and Torque Characteristics



EzM-28 series



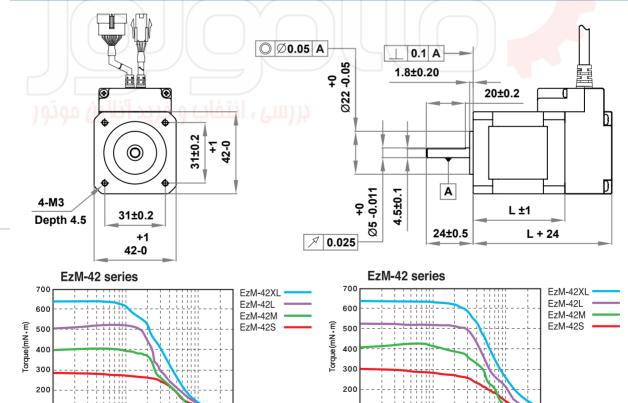
*****Measured Condition

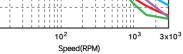
Motor Voltage = 24VDC Motor Current = Rated Current (Refer to Motor Specification) Drive = Ezi-SERVO-Plus R



MODE	L	UNIT	EzM-42S-A EzM-42S-B EzM-42S-C	EzM-42M-A EzM-42M-B EzM-42M-C	EzM-42L-A EzM-42L-B EzM-42L-C	EzM-42XL-A EzM-42XL-B EzM-42XL-C	
DRIVE METHOD			BI-POLAR	BI-POLAR	BI-POLAR	BI–POLAR	
NUMBER OF PHASE	S		2	2	2	2	
VOLTAGE		VDC	3.36	4.32	4.56	7.2	
CURRENT per PHAS	SE	А	1.2	1.2	1.2	1.2	
RESISTANCE per PH	IASE	Ohm	2.8	3.6	3.8	6	
INDUCTANCE per Pl	HASE	mH	2.5	7.2	8	15.6	
HOLDING TORQUE		N·m	0.32	0.44	0.54	0.8	
ROTOR INERTIA		g·cm²	35	54	77	114	
WEIGHTS		g	220	280	350	500	
LENGTH (L)		mm	33	39	47	59	
ALLOWABLE	3mm		22	22	22	22	
OVERHUNG LOAD	8mm	N	26	26	26	26	
(DISTANCE FROM	13mm	IN	33	33	33	33	
END OF SHAFT)	18mm		46	46	46	46	
ALLOWABLE THRUST LOAD N			Lower than motor weight				
INSULATION RESISTANCE MOhm				100min. (a	t 500VDC)		
INSULATION CLASS			CLASS B (130°C)				
OPERATING TEMPER	ATURE	Ĵ		0 tc	55		

Motor Dimension [mm] and Torque Characteristics





*****Measured Condition Motor Voltage = 40VDC

20

0

10¹

*****Measured Condition Motor Voltage = 24VDC Motor Current = Rated Current (Refer to Motor Specification) Drive = Ezi-SERVO-Plus R

10²

10³ Speed(RPM)

3x10³

20 0

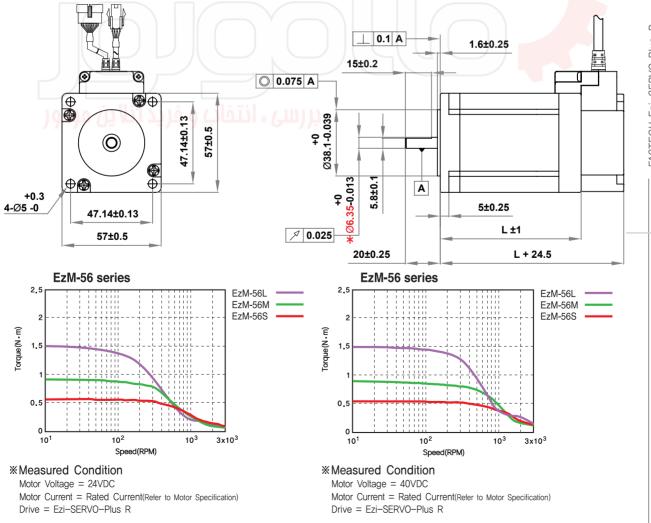
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Motor Current = Rated Current (Refer to Motor Specification) Drive = Ezi-SERVO-Plus R



MODE	L	UNIT	EzM–56S–A EzM–56S–B EzM–56S–C	EzM-56M-A EzM-56M-B EzM-56M-C	EzM–56L–A EzM–56L–B EzM–56L–C
DRIVE METHOD			BI–POLAR	BI–POLAR	BI-POLAR
NUMBER OF PHASE	S		2	2	2
VOLTAGE		VDC	1.56	2.1	2.7
CURRENT per PHAS	ε	А	3	3	3
RESISTANCE per PH	IASE	Ohm	0.52	0.7	0.9
INDUCTANCE per PH	HASE	mH	1	2	3.8
HOLDING TORQUE		N·m	0.64 1		1.5
ROTOR INERTIA		g · cm²	120 200		480
WEIGHTS		g	500	700	1150
LENGTH (L)		mm	46	46 54	
ALLOWABLE	3mm		52	52	52
OVERHUNG LOAD	8mm	NI	65	65	65
(DISTANCE FROM	13mm	N	85	85	85
END OF SHAFT) 18mm			123	123	123
ALLOWABLE THRUST LOAD N		N		Lower than motor weight	
INSULATION RESISTANCE MOhm		100min. (at 500VDC)			
INSULATION CLASS				CLASS B (130°C)	
OPERATING TEMPER	ATURE	Ĵ		0 to 55	

• Motor Dimension [mm] and Torque Characteristics

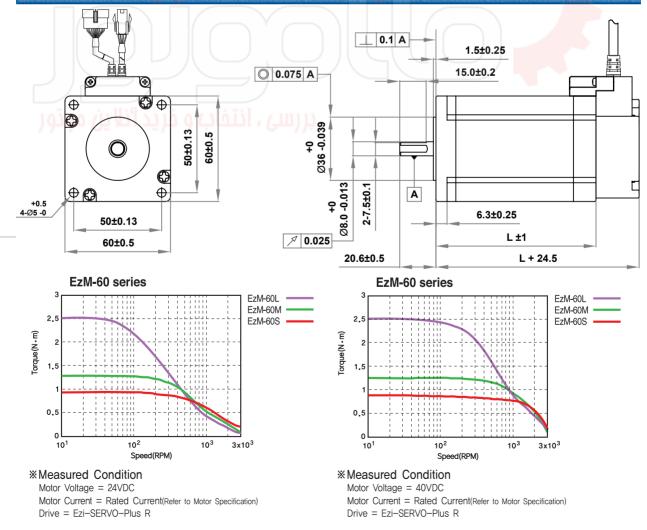


* : There are 2 kinds size of front shaft diameter for EzM-56 series as \varPhi 6.35 and \varPhi 8.0.



MODE	MODEL		EzM-60S-A EzM-60S-B EzM-60S-C	EzM-60M-A EzM-60M-B EzM-60M-C	EzM-60L-A EzM-60L-B EzM-60L-C
DRIVE METHOD			BI-POLAR	BI-POLAR	BI-POLAR
NUMBER OF PHASE	S		2	2	2
VOLTAGE		VDC	1.52	1.56	2.6
CURRENT per PHAS	SE	A	4	4	4
RESISTANCE per PH	IASE	Ohm	0.38	0.39	0.65
INDUCTANCE per Pl	HASE	mH	064	064 1.2	
HOLDING TORQUE		N·m	0.88 1.28		2.4
ROTOR INERTIA		g·cm²	140 320 8		800
WEIGHTS		g	600	900	1600
LENGTH (L)		mm	46	56	90
ALLOWABLE	3mm		70	70	70
OVERHUNG LOAD	8mm	N	87	87	87
(DISTANCE FROM	13mm		114	114	114
END OF SHAFT) 18mm			165	165	165
ALLOWABLE THRUST LOAD N		N		Lower than motor weight	
INSULATION RESIST	INSULATION RESISTANCE MOhm			100min. (at 500VDC)	
INSULATION CLASS				CLASS B (130°C)	
OPERATING TEMPER	ATURE	°C		0 to 55	

• Motor Dimension [mm] and Torque Characteristics

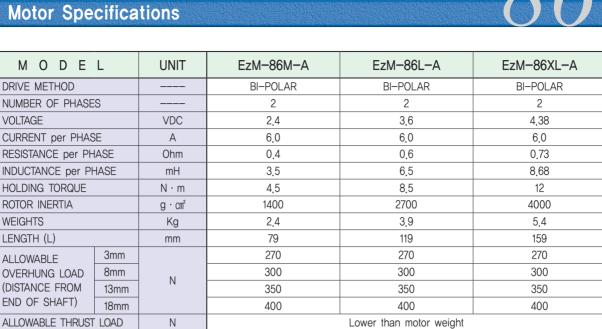


VOLTAGE

INSULATION RESISTANCE

OPERATING TEMPERATURE

INSULATION CLASS



100min. (at 500VDC)

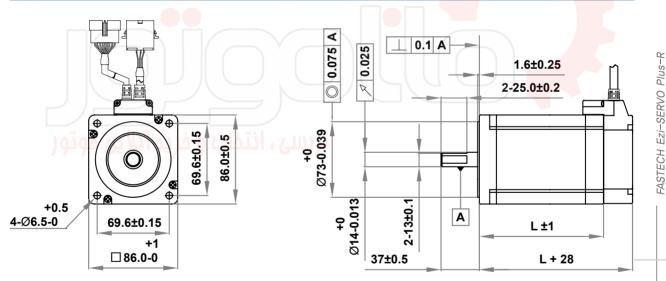
CLASS B (130℃)

0 to 55

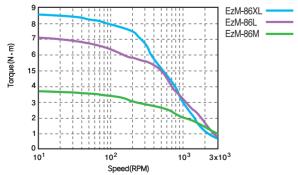
Motor Dimension [mm] and Torque Characteristics

MOhm

°C



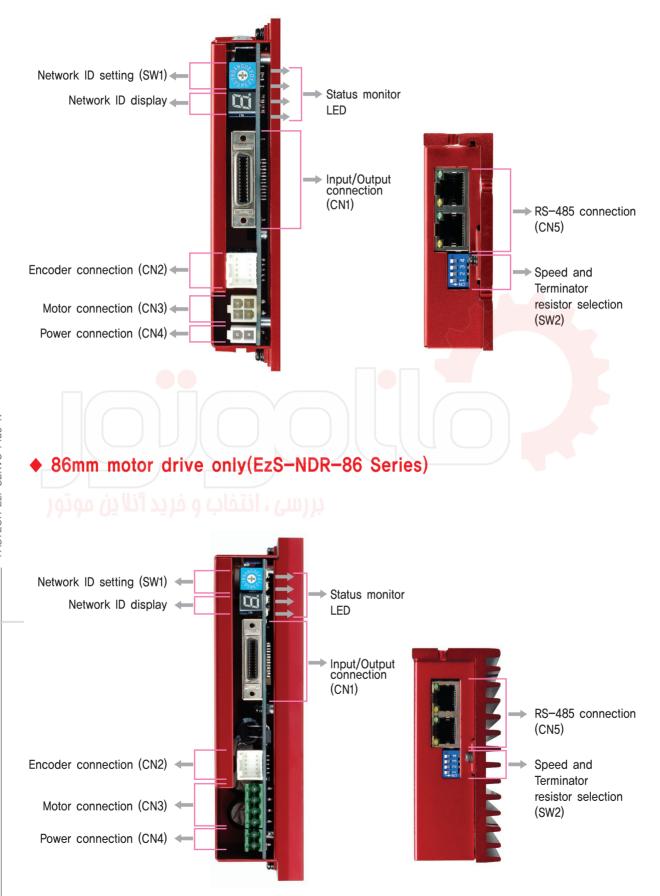
EzM-86 series



*****Measured Condition

Motor Voltage = 70VDC Motor Current = Rated Current(Refer to Motor Specification) Drive = Ezi-SERVO-Plus R

• Setting and Operating



1. Status Monitor LED

Indication	Color	Function	ON/OFF Condition	
PWR	Green	Power input indication	LED is turned ON when power is applied	
INP	Yellow	Complete Positioning Motion	Lights On when Positioning error reaches within	
	ine tellow	Complete Fositioning Motion	the preset pulse selected by rotary switch	
SON	Orange	Servo On/Off Indication	Servo On: Lights On, Servo Off: Lights Off	
			Flash when protection function is activated	
ALM Red	Alarm indication	(Identifiable which protection mode is activated		
			by counting the blinking times)	

Protection functions and LED flash times

Times	Protection	Conditions		
1	Over current	The current through power devices in inverter exceeds the limit value		
2	Over speed	Motor speed exceed 3000rpm		
3	Position tracking error	Position error value is higher than 90° in motor run state		
4	Over load	The motor is continuously operated more than 5 second under a load exceeding the max, torque		
5	Over temperature	Inside temperature of drive exceeds 55°C		
6	Over regeneratived voltage	Back-EMF more high limit value*1		
7	Motor connect error	The power is ON without connection of the motor cable to drive		
8 Encoder connect error		Cable connection error with Encoder connector in drive		
9	Motor voltage error	Motor voltage is out of limited value*2		
10	Inposition error	After operation is finished, a position error occurs		
11	System error	Error occurs in drive system		
12	ROM error	Error occurs in parameter storage device(ROM)		
14	Input voltage error	Power source voltage is out of limited value*3		
15	Position overflow error	Position error value is higher than 90° in motor stop state		

2,0 s 5 s Alarm LED flash ex: Position tracking error)

- oltage limit of Back-EMF depends on otor model (Refer to the Manual)
- otor limit voltage value depends on
- otor model (Refer to the Manual)
- mit value provided to drives depends driver model (Refer to the Manual)

2. Network ID selection switch(SW1)

Position	ID number	Position	ID number
0	0	8	8
1	1	9	9
2	2	А	10
3	3	В	11
4	4	С	12
5	5	D	13
6	6	E	14
7	7	F	15

*Maximum 16 axis can be connected in one network.

3. Speed and Terminator resistor selection switch(SW2)

The purpose of this is to setting the communication speed and connect a terminator resistor if drive is installed at the end of network.

SW 2.1 used for connecting the terminator resistor.	
SW 2.2~SW 2.4 used for setting speed as follows.	

SW 2.1	SW 2.2	SW 2.3	SW 2.4	Baud rate[bps]
-	OFF	OFF	OFF	9600
-	ON	OFF	OFF	19200
-	OFF	ON	OFF	38400
-	ON	ON	OFF	57600
-	OFF	OFF	ON	115200 *1
-	ON	OFF	ON	230400
-	OFF	ON	ON	460800
-	ON	ON	ON	921600

*1 : Default setting value

If SW2.1 is OFF, terminator resistor is disconnected. If SW2.2 is ON, terminator resistor is connected.



4. Input/Output signal(CN1)

NO.	Function	I/O
1	LIMIT+	Input
2	LIMIT-	Input
3	ORIGIN	Input
4	Digital In1	Input
5	Digital In6	Input
6	Digital In7	Input
7	Compare Out1	Output
8	Digital Out1	Output
9	Digital Out2	Output
10	Digital Out3	Output
11	Digital Out4	Output
12	Digital Out5	Output
13	Digital Out6	Output
14	Digital In2	Input
15	Digital In3	Input
16	Digital In4	Input
17	Digital In5	Input
18	Digital In8	Input
19	Digital In9	Input
20	Digital Out7	Output
21	Digital Out8	Output
22	Digital Out9	Output
23	BRAKE+	Output
24	BRAKE-	Output
25	24VDC GND	Input
26	24VDC	Input

6. Motor connector(CN3)

NO.	Function	3 1
1	A Phase	
2	B Phase	
3	/A Phase	<u>4</u> 2
4	/B Phase	
NO	Eurotion	4

NO.	Function	F@) 4
1	/B Phase	
2	B Phase	
3	/A Phase	
4	A Phase	F@)1

* Only for 86mm motor drive.

7. Power connector(CN4)

NO.	Function	2	1
1	24VDC ±10%		Î
2	GND		

NO.	Function	2
1	GND	
2	40~70VDC	1

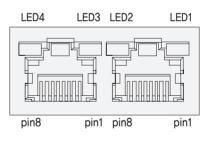
*Only for 86mm motor drive.

8. RS-485 Communication connector(CN5)

There is converter for connecting PC.

1)RS-232 to RS-485

NO.	Function	NO.	Function
1	GND	6	Data-
2	GND	7	GND
3	Data+	8	GND
4	GND	LED 1, 3	Drive status
5	GND	LED 2, 4	Communication status



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*There is no BRAKE function for 86mm motor drive.

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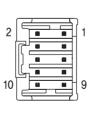
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5. Encoder connector(CN2)

*BRAKE function is optional.

NO.	Function	I/O
1	A+	Input
2	A-	Input
 3	B+	Input
4	B-	Input
5	Z+	Input
6	Z–	Input
7	5VDC	Output
8	5VDC GND	Output
9	Frame GND	
10	Frame GND	



♦ Connector for Cabling

These connectors are serviced together with Ezi-SERVO Plus-R except when purchasing option cables.

ЗM

CN1: Input/Output Connector

	alpar comico		
Item	Specification	Maker	
Connector	10126-3000PE	ЗM	F

CN2: Encoder Connector

ltem	Specification	Maker
Housing	51353-1000	MOLEX
Terminal	56134-9000	MOLEX

CN3 : Motor Connector

Shell

ltem	Specification	Maker
Housing	5557–04R	MOLEX
Terminal	5556T	MOLEX

10326-52FO-008

CN4: Power Connector

Item	Specification	Maker
Housing	5557–02R	MOLEX
Terminal	5556T	MOLEX

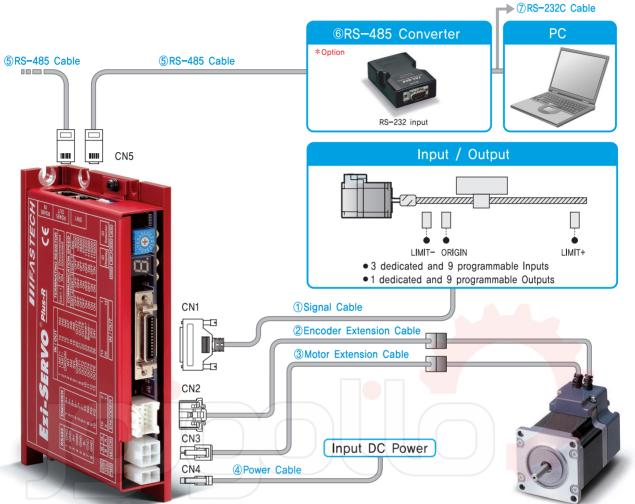
CN3: Motor Connector(86mm motor drive only) CN4: Power Connector(86mm motor drive only)

	-	
Item	Specification	Maker
Terminal Block	AK950-4	PTR
Housing	3191–4RI	MOLEX
Terminal	138IT	MOLEX

ltem	Specification	Maker
Terminal Block	AK950-2	PTR

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• System Configuration



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Туре	Signal Cable	Encoder Cable	Motor Cable	Power Cable	RS-485 Cable
Standard Length	-	30cm	30cm	-	-
Max. Length	20m	20m	20m	2m	30m

1. Cable Option

①Signal Cable

Available to connect between Control System and Ezi-SERVO Plus-R.

Item	Length[m]	Remark
CSVR-S-DDDF		Normal Cable
CSVR-S-DDDM		Robot Cable

□ is for Cable Length. The unit is 1m and Max. 20m length.

②Encoder Extension Cable

Available to extended connection between Encoder and Ezi-SERVO Plus-R.

Item	Length[m]	Remark
CSVO-E-DDDF		Normal Cable
CSVO-E-DDDM		Robot Cable

□ is for Cable Length. The unit is 1m and Max. 20m length.

③Motor Extension Cable

Available to extended connection between motor and Ezi-SERVO Plus-R.

Item	Length[m]	Remark
CSVO-M-DDDF		Normal Cable
CSVO-M-DDDM		Robot Cable

 \Box is for Cable Length. The unit is 1m and Max. 20m length.

④Power Cable

Available to connect between Power and Ezi-SERVO Plus-R.

Item	Length[m] Remark	
CSVO-P-DDDF		Normal Cable
CSVO-P-DDDM		Robot Cable

 \Box is for Cable Length. The unit is 1m and Max. 2m length.

⑤RS-485 Cable

Item	Length[m]	Remark	
CGNR-R-0R6F	0.5		
CGNR-R-001F	1		
CGNR-R-1R5F	1.5	Normal Cable	
CGNR-R-002F	2	NOTTIAL CADIE	
CGNR-R-003F	3		
CGNR-R-005F	5		

2. Option

6FAS-RCR(RS-232C to RS-485 Converter)

Item	Specification		
Comm. Speed	Max. 115.2Kbps		
Comm. Distance	RS-232C : Max. 15m (44) RS-485 : Max. 1,2km		
Connector Type	RS-232C : DB9 Female RS-485 : RJ-45		
Operating System	Windows 98/2000/XP/Vista		
Dimension	50X75X23mm		
Weight	38g		
Power	Powered from PC (Usable for external DC5~24V)		

⑦RS-232C Cable

Item	Length[m]	Remark
CGNR-C-002F	2	
CGNR-C-003F	3	Normal Cable
CGNR-C-005F	5	

(TB-Plus(Interface Board)

Available to connect more conveniently between Input/Output signal and Ezi-SERVO Plus-R.



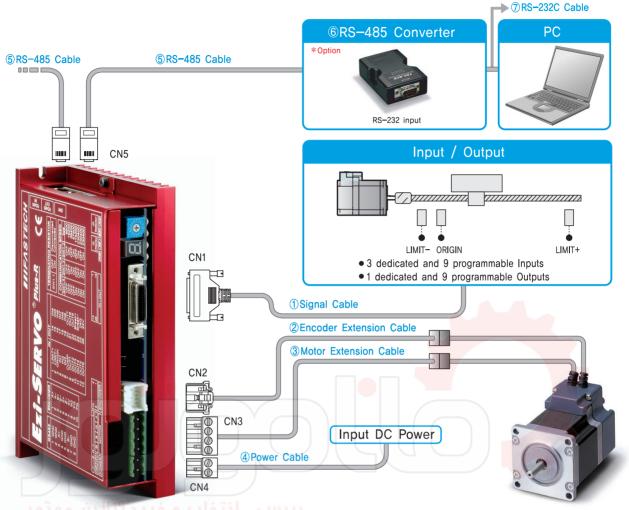
Interface Cable

Available to Connect between TB-Plus Interface Board and Ezi-SERVO Plus-R.

ltem	Length[m]	Remark
CIFD-S-DDDF		Normal Cable
CIFD-S-DDDM		Robot Cable

□ is for Cable Length. The unit is 1m and Max. 20m length.

• System Configuration [Only for 86mm motor drive (EzS-NDR-86 series)



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Туре	Signal Cable	Encoder Cable	Motor Cable	Power Cable	RS-485 Cable
Standard Length	-	30cm	30cm	_	-
Max. Length	20m	20m	20m	2m	30m

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1. Cable Option

1Signal Cable

Available to connect between Control System and Ezi-SERVO Plus-R.

Item	Length[m] Remark	
CSVR-S-DDDF		Normal Cable
CSVR-S-DDDM		Robot Cable

 \Box is for Cable Length. The unit is 1m and Max. 20m length.

②Encoder Extension Cable

Available to extended connection between Encoder and Ezi-SERVO Plus-R.

Item	Length[m]	Remark
CSVO-E-DDDF		Normal Cable
CSVO-E-DDDM		Robot Cable

 \square is for Cable Length. The unit is 1m and Max. 20m length.

③Motor Extension Cable

Available to Extended connection between motor and Ezi-SERVO Plus-R.

Item	Length[m]	Remark
CSVP-M-DDDF		Normal Cable
CSVP-M-DDDM		Robot Cable

□ is for Cable Length. The unit is 1m and Max. 20m length.

④Power Cable

Available to connect between Power and Ezi-SERVO Plus-R.

ltem	Length[m]	Remark
CSVP-P-DDDF		Normal Cable
CSVP-P-DDDM		Robot Cable

 \Box is for Cable Length. The unit is 1m and Max. 2m length.

⑤RS-485 Cable

Item	Length[m]	Remark
CGNR-R-0R6F	0.6	
CGNR-R-001F	1	
CGNR-R-1R5F	1.5	Normal Cable
CGNR-R-002F	2	NOTTIAL CADIE
CGNR-R-003F	3	
CGNR-R-005F	5	

2. Option

6FAS-RCR(RS-232C to RS-485 Converter)

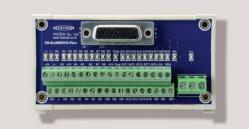
Item	Specification		
Comm. Speed	Max. 115.2Kbps		
Comm. Distance	RS-232C:Max. 15m RS-485:Max. 1.2km		
Connector Type	RS-232C : DB9 Female , (UL) RS-485 : RJ-45		
Operating System	Windows 98/2000/XP/Vista		
Dimension	50X75X23mm		
Weight	38g		
Power	Powered from PC (Usable for external DC5~24V)		

⑦RS-232C Cable

Item	Length[m]	Remark
CGNR-C-002F	2	
CGNR-C-003F	3	Normal Cable
CGNR-C-005F	5	

(BTB-Plus(Interface Board)

Available to connect more conveniently between Input/Output signal and Ezi-SERVO Plus-R.



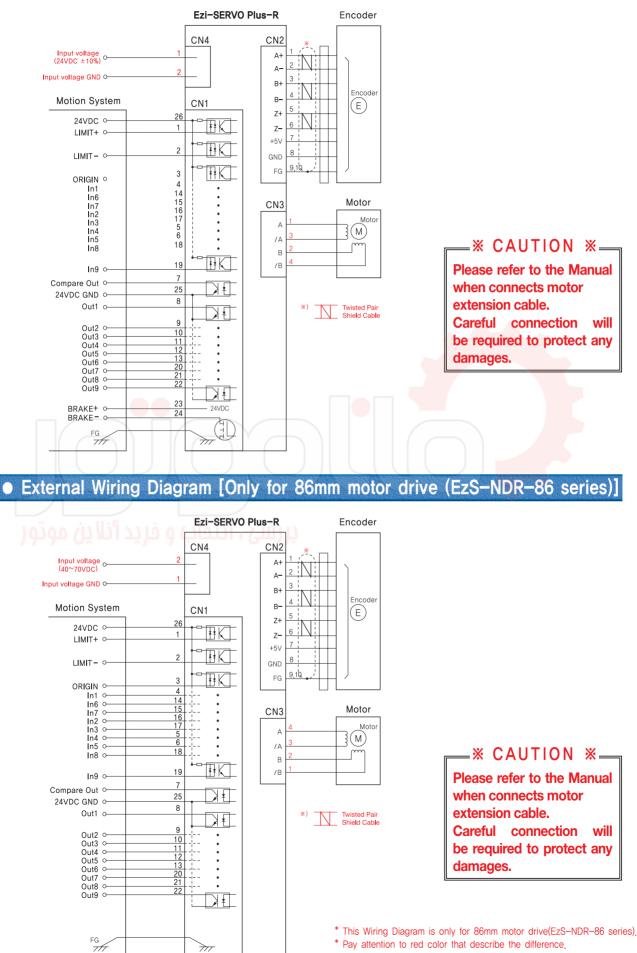
Interface Cable

Available to Connect between TB-Plus Interface Board and Ezi-SERVO Plus-R.

Item	Length[m]	Remark
CIFD-S-DDDF		Normal Cable
CIFD-S-DDDM		Robot Cable

□ is for Cable Length. The unit is 1m and Max. 20m length.

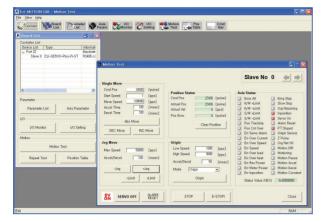
• External Wiring Diagram



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* Pay attention to red color that describe the difference.

• GUI(Graphic User Interface) Screenshot



Unit Field Default Value [pps] [pps] [msec] [msec] [%] [pps] [pps] [msec] 1~500000 1~500000 1~9999 1~9999 1~500 1~500000 1~500000 1~59999 134217727 [pulse] ±13421772 ±13421772 13421 5000 1000 50 1~100000 1~1000000 1~9999 [pps] [pps] 100 [pulse] ±1342177 Position Lo npos Valu Pos Tracki Action Dir [puise] e ha Limit 0~1942 10 sor Dir SAVE to BOM Set to LOAD File SAVE to File LOAD ROM Close Parameter List

All of the parameters are displayed and modified on this screen.

Slave No 0

(

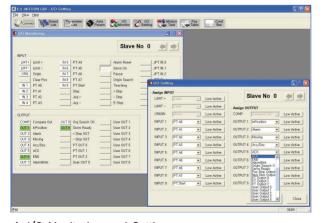
Controller Lists and Motion Test

This screen display the controller list that connected to system. You can make a single move, jog and origin command and also the motor status is displayed.

Connect Board List	Axis Parameter Axis Param	NO UD Setting de Test	table Bar	
Controller List Device List Type = Port 22 Slave 0 Ezi-SERW	Informati Baudrate D-Ptus-R-ST RS466 cc			
- 1	🔪 Axis Parameter			🛛
Parameter Parameter Parameter Parameter VO VO Monitor Motion Motion Pepent Test	Motor Directon C CW Crigin C CW Crigin Consecton C CW Crigin Offiset Crigin Position Set Crigin Position Set Saeed Override Music Secte Ratio Saeed Set Ratio C C CW	Slave No 0	27475 (pulse) s 27475 (pulse) H 0 (pos) 0 (pulse) Clear Position	Slave No 0
	Max Speed halo		Origin	Err Motor Power O Motor Decel Err Motor Power O Motor Decel Err Inposition O Motor Constant
	ه موتو		STOP E-STOP	Satus Value (HEX) 0x0000000

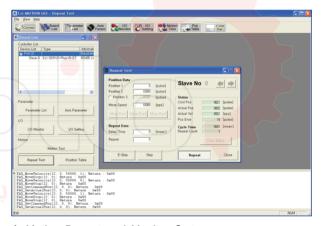
Axis Parameter Setup

You can select various parameters that frequently used, (ex : sensor input logic)



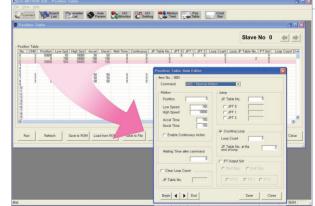
I/O Monitoring and Setting

You can select various digital input and output signals of controller.



Motion Repeat and Monitor Status

Target position, speed, delay time and repeat count are selected for repeat motion test. Motion library(DLL) is also displayed on screen.



Position Table

You can edit the position table and execute it. The position table data can be saved and loaded from Flash ROM and Windows file.

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